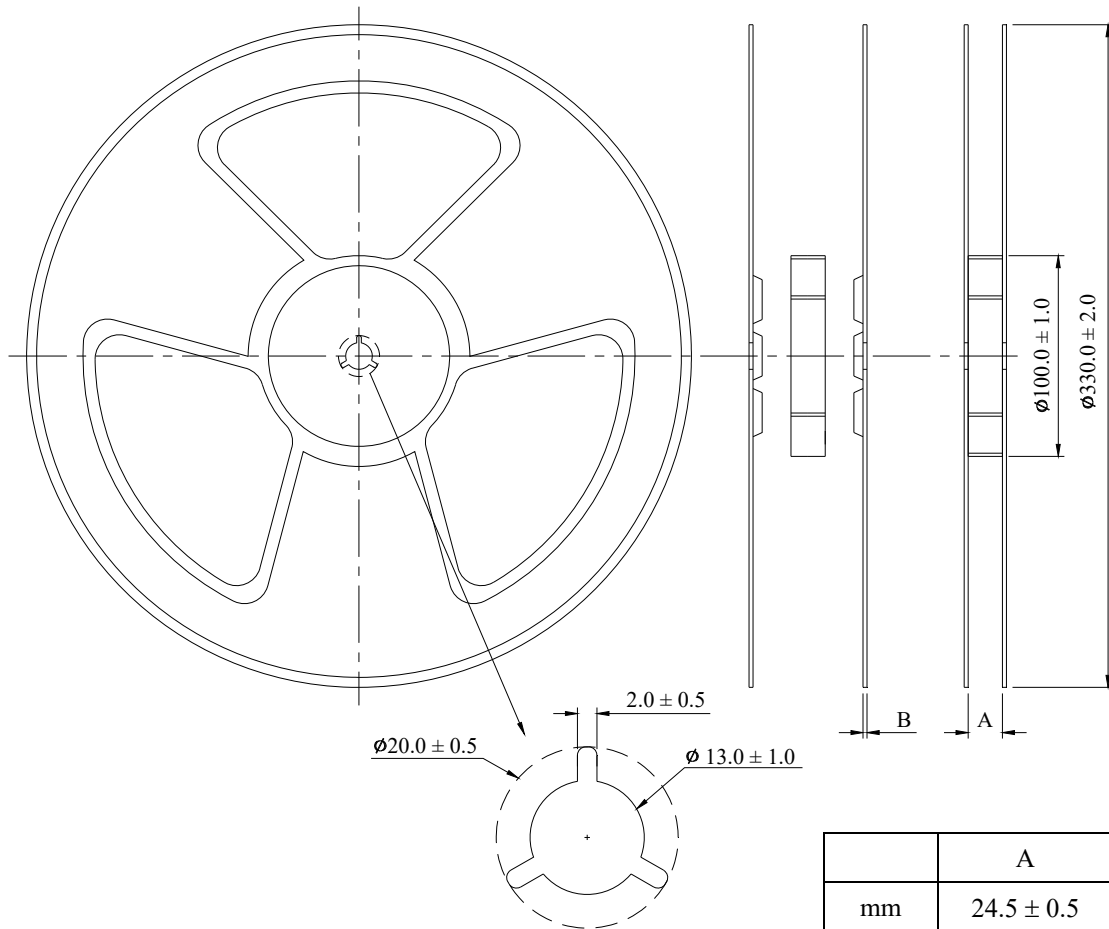


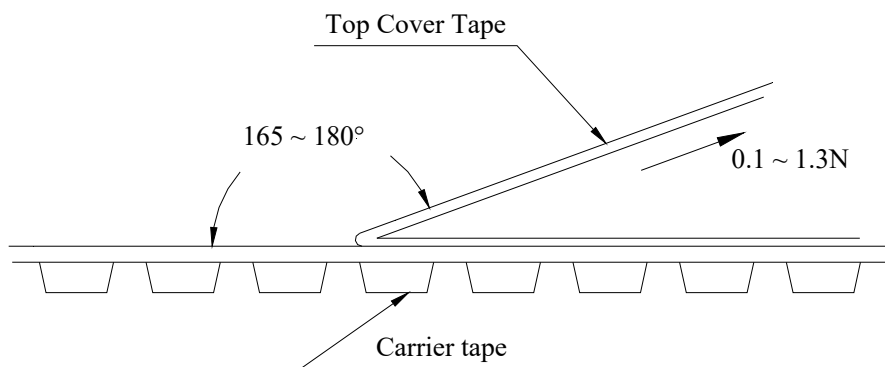
(3) Reel dimensions



(4) Peel force of top cover tape

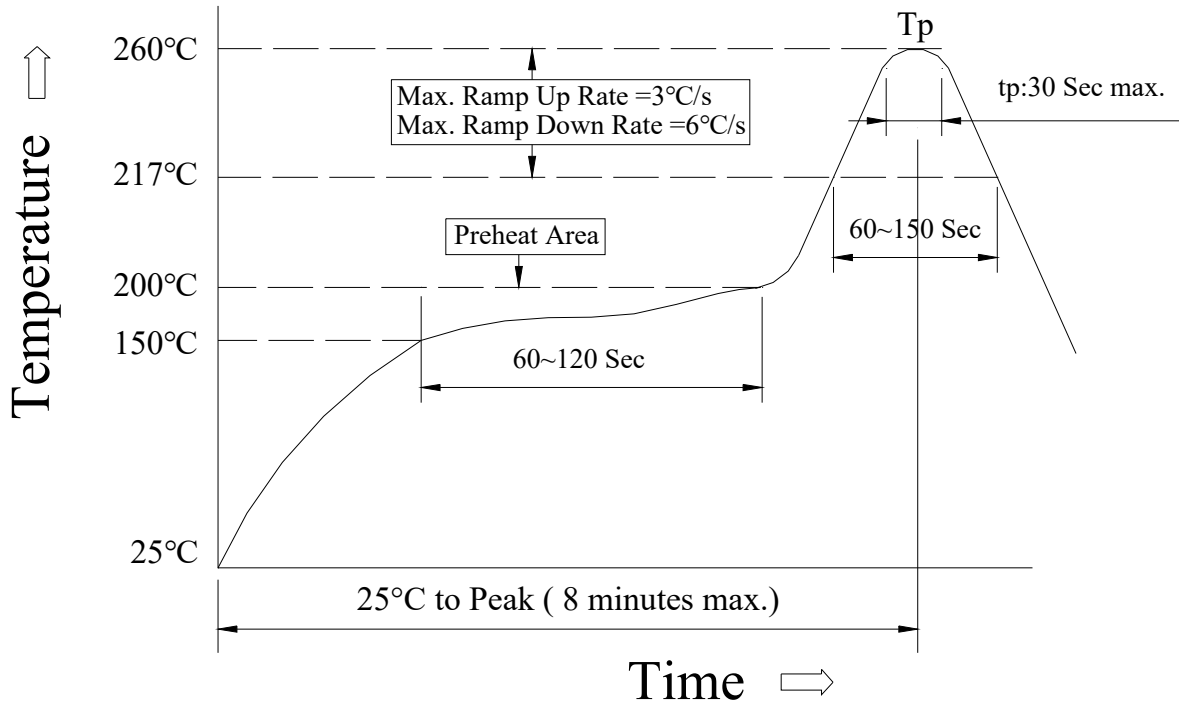
The peel speed shall be about 300 mm/minute.

The peel force of top cover tape shall be between 0.1 to 1.3N.



■ Reflow Profile

Power Choke Coil Type



(1) Reflow Soldering Method :

Reflow Soldering	Tp: 255~260°C	Max. 30 seconds (tp)
	217°C	60~150 seconds
Pre-Heat	150 ~ 200°C	60~120 seconds
Time 25°C to peak temperature	8 minutes max.	

(2) Soldering iron Method : 350 ± 5°C max. 3 seconds