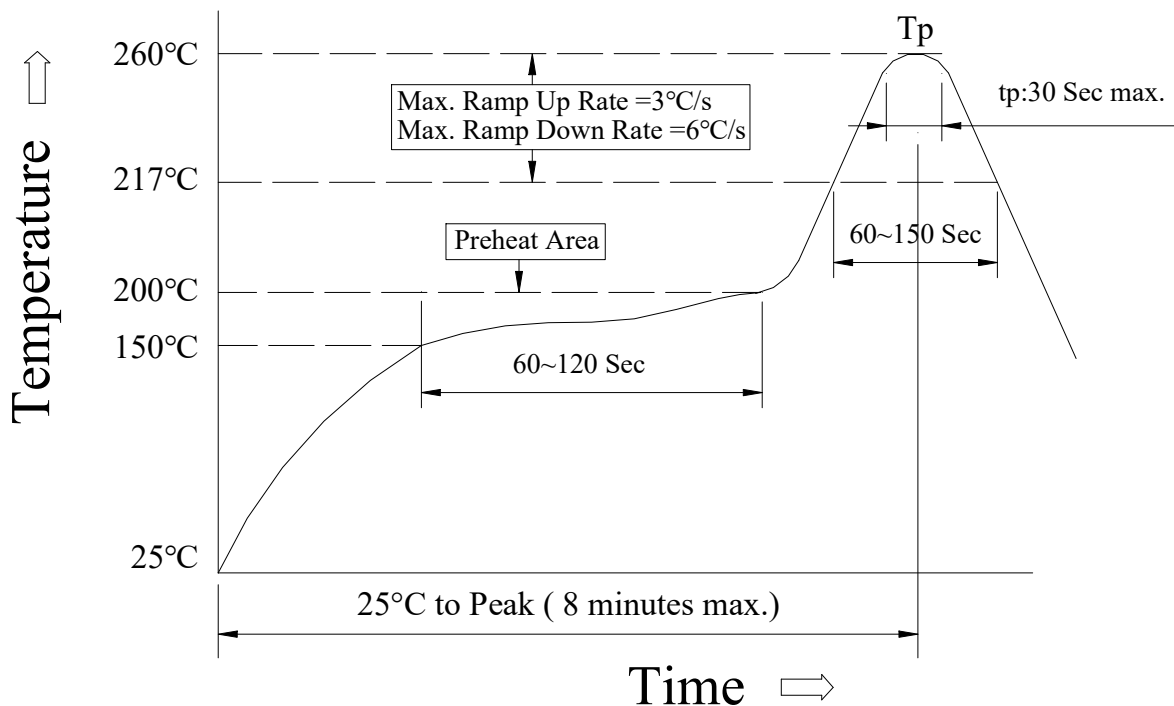


■ Reflow Profile

Power Choke Coil Type



(1) Reflow Soldering Method :

Reflow Soldering	Tp:255~260°C	Max.30 seconds (tp)
	217°C	60~150 seconds
Pre-Heat	150 ~ 200°C	60~120 seconds
Time 25°C to peak temperature	8 minutes max.	

(2) Soldering iron Method : 350± 5°C max.3 seconds